



Material for Micro-Tec single edge cutting blades

The material used for manufacturing the Micro-Tec single edge cutting blades is a selected surgical grade of C1095 carbon steel.

It is used for the following products:

- [#52-004150 Micro-Tec single edge cutting blade](#)
- [#52-004153 Micro-Tec single edge cutting blade](#)
- [#52-004155 Micro-Tec durable single edge cutting blade](#)
- [#52-004160 Micro-Tec heavy duty single edge cutting blade](#)

General remarks:

- AISI C1095 (DIN 1.1274) is a brittle high carbon steel with high hardness and great strength
- Contains 0.9 – 1.03 wt% Carbon, can contain traces of Cr, Si or Mo as non-alloy elements
- Magnetic, hardened carbon steel
- Can be hardened by induction heating and quenching
- Properties can be varied by different heat treatments
- Can be used wear corrosion is not an issue
- Generally used where high strength and hardness for cutting tools are required
- Typical applications include cutting blades, knives, scalpels and scraper blades

General composition of C1095

Element	Wt. %
Fe	98.38 – 98.8
C	0.9 – 1.03
Mn	0.3 – 0.5
P	≤0.04
S	≤0.05

Properties of AISI C1095

Mechanical Properties	
State	Hardened, stress relieved
Density	7.87 g/cm ³
Hardness Rockwell B	99
Hardness Rockwell C	31
Hardness Vickers	309
Tensile strength, ultimate	1015 MPa
Tensile strength, yield	495 MPa
Elongation until break	9.5%
Modulus of Elasticity	200 GPa





Bulk Modulus	160 GPa
Poisson's ratio	0.29
Thermal Properties	
Coefficient of thermal expansion	$11.0 \times 10^{-6} / ^\circ\text{C}$ (20-100°C)
Coefficient of linear expansion	$12.4 \times 10^{-6} / ^\circ\text{C}$ (20-300°C)
Specific heat capacity	0.46 J/(g.K)
Thermal conductivity	51.9W/(m.K)
Continuous use (service) temperature	120°C
Maximum service temperature (short)	250°C
Electrical Properties	
Resistivity	0.18×10^{-4} Ohm.cm

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